

$$\begin{aligned}
 \epsilon &= \frac{\cot\phi + \tan(\phi-\alpha)}{\cos\phi} \\
 &= \frac{\sin\phi}{\cos\phi} + \frac{\sin(\phi-\alpha)}{\cos(\phi-\alpha)} \\
 &= \frac{\cos\phi \cdot (\cos\phi \cdot \cos\alpha + \sin\phi \cdot \sin\alpha) + \sin\phi \cdot (\sin\phi \cdot \cos\alpha - \cos\phi \cdot \sin\alpha)}{\sin\phi \cdot \cos(\phi-\alpha)} \\
 &= \frac{\cos^2\phi \cdot \cos\alpha + \sin\phi \cdot \cos\phi \cdot \sin\alpha + \sin^2\phi \cdot \cos\alpha - \sin\phi \cdot \cos\phi \cdot \sin\alpha}{\sin\phi \cdot \cos(\phi-\alpha)} \\
 &= \frac{\cos\alpha \cdot (\cos^2\phi + \sin^2\phi)}{\sin\phi \cdot \cos(\phi-\alpha)} = \frac{\cos\alpha}{\sin\phi \cdot \cos(\phi-\alpha)}
 \end{aligned}$$