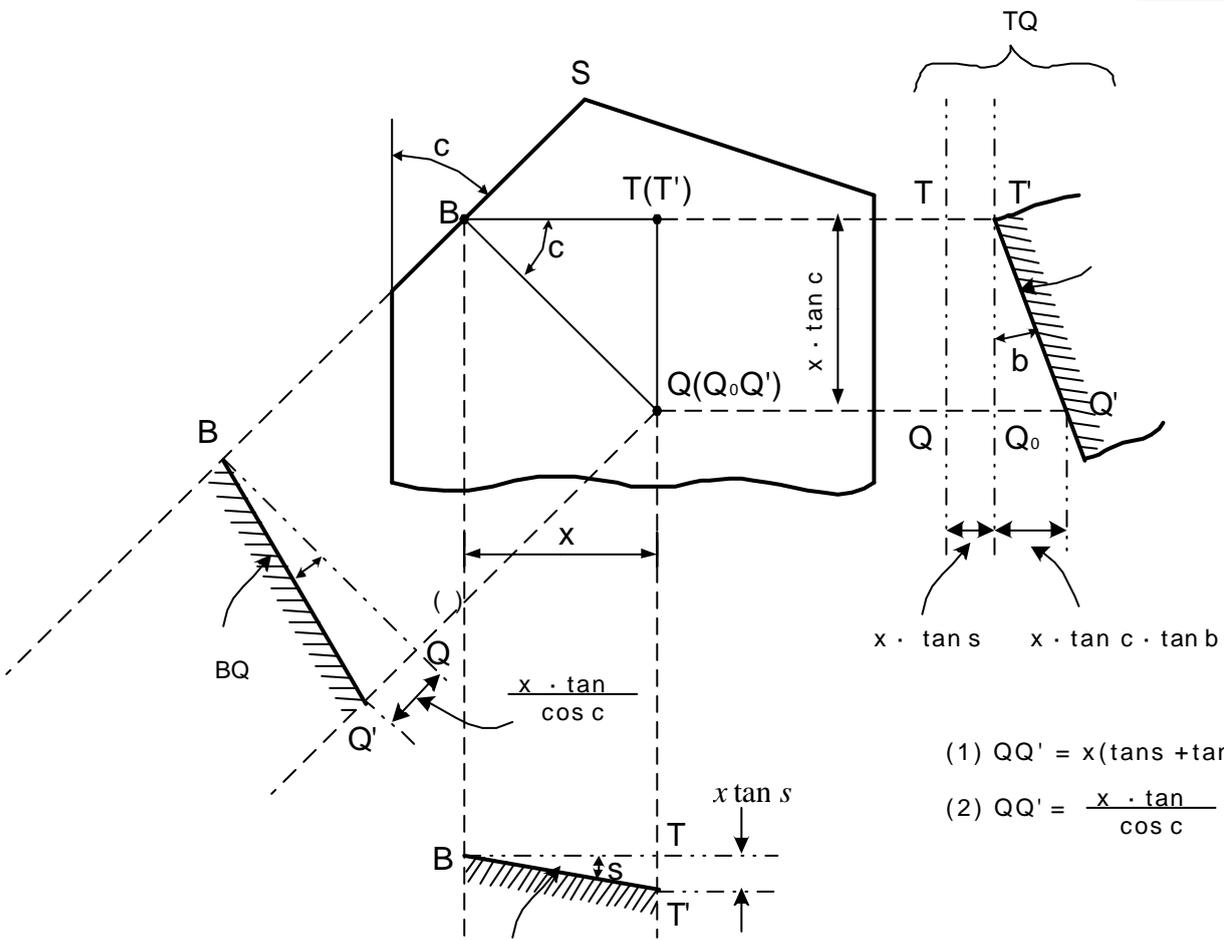
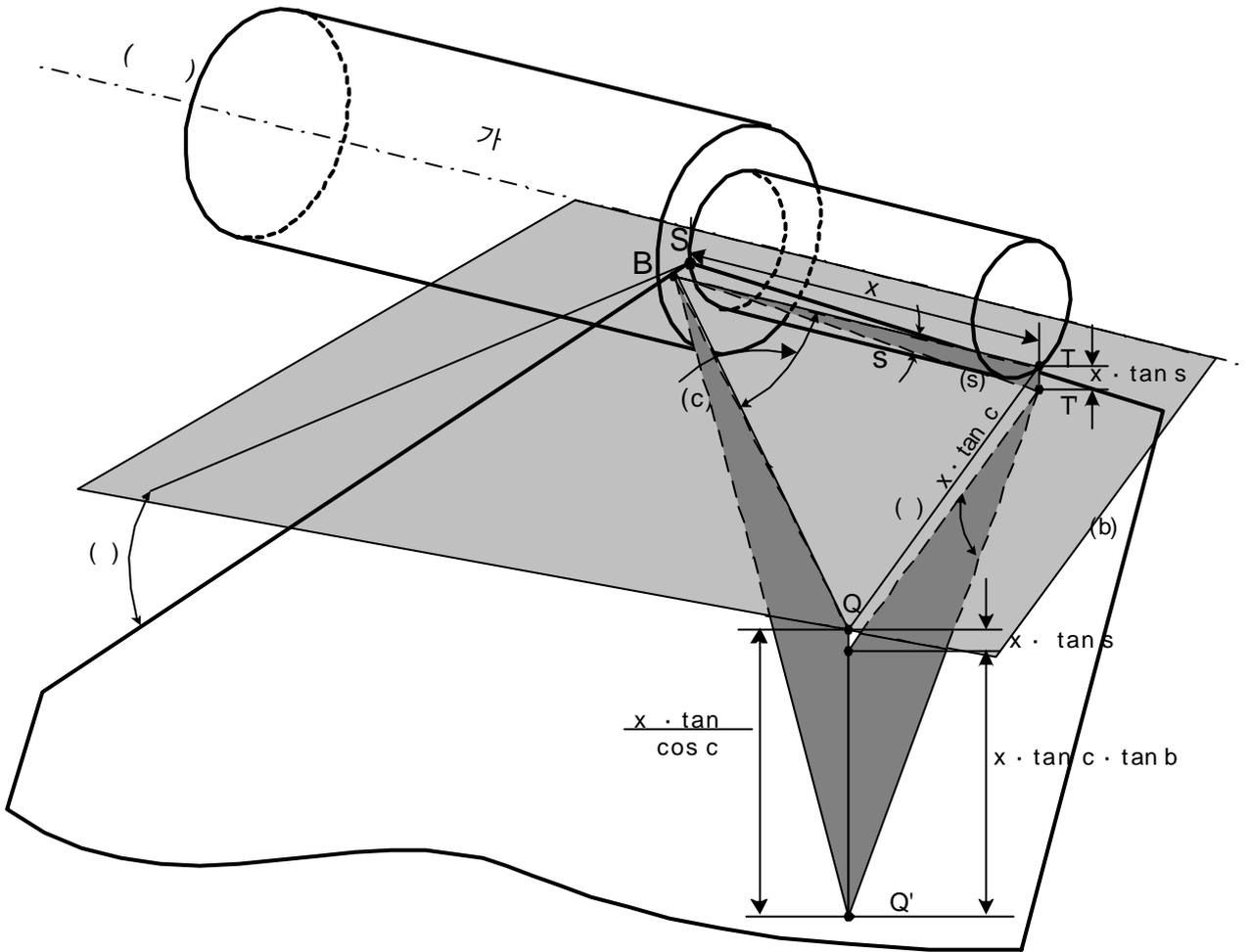


Fig.64 가



(1) $QQ' = x(\tan s + \tan c \cdot \tan b)$

(2) $QQ' = \frac{x \cdot \tan}{\cos c}$

BT

Fig.65

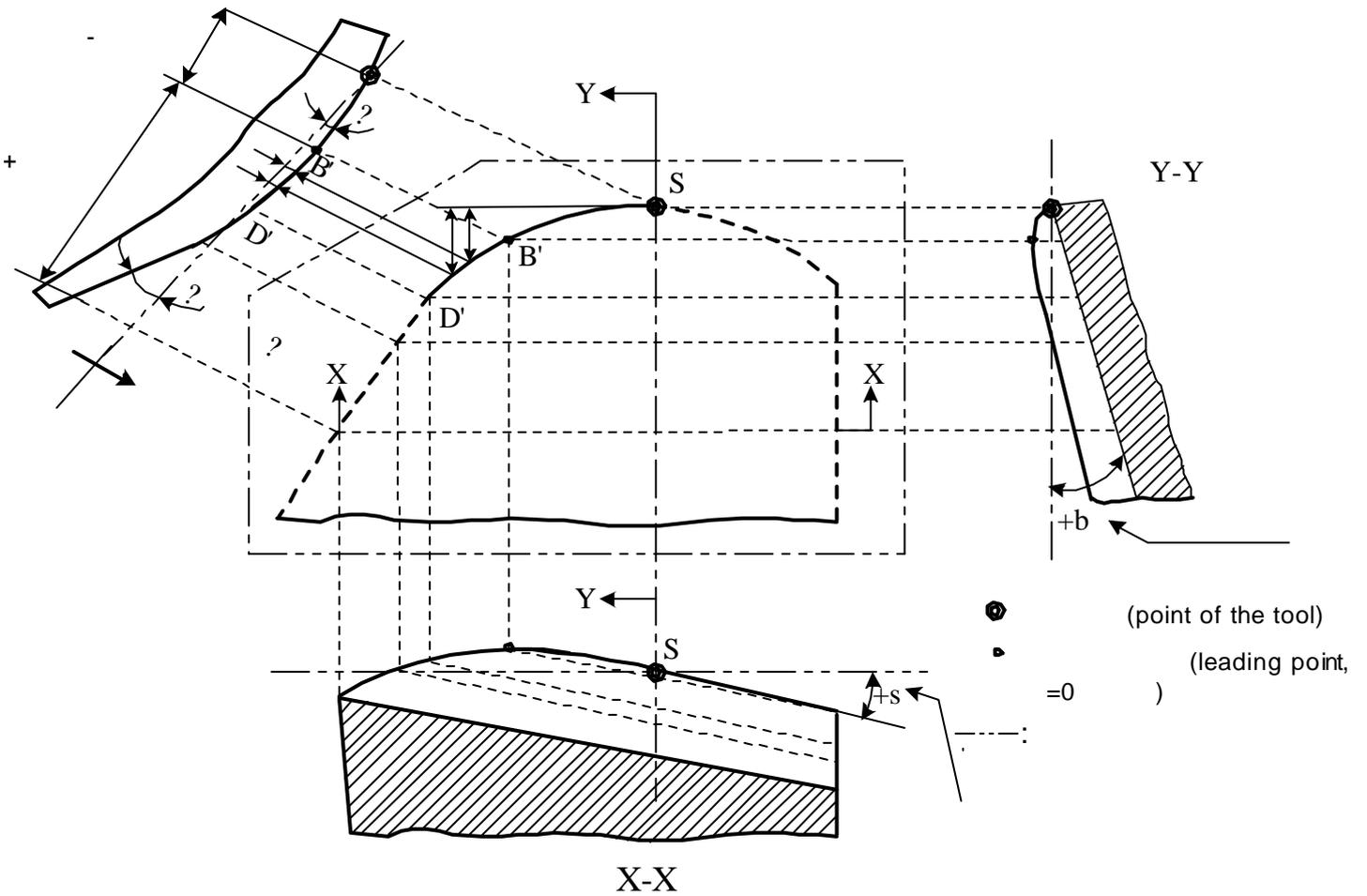
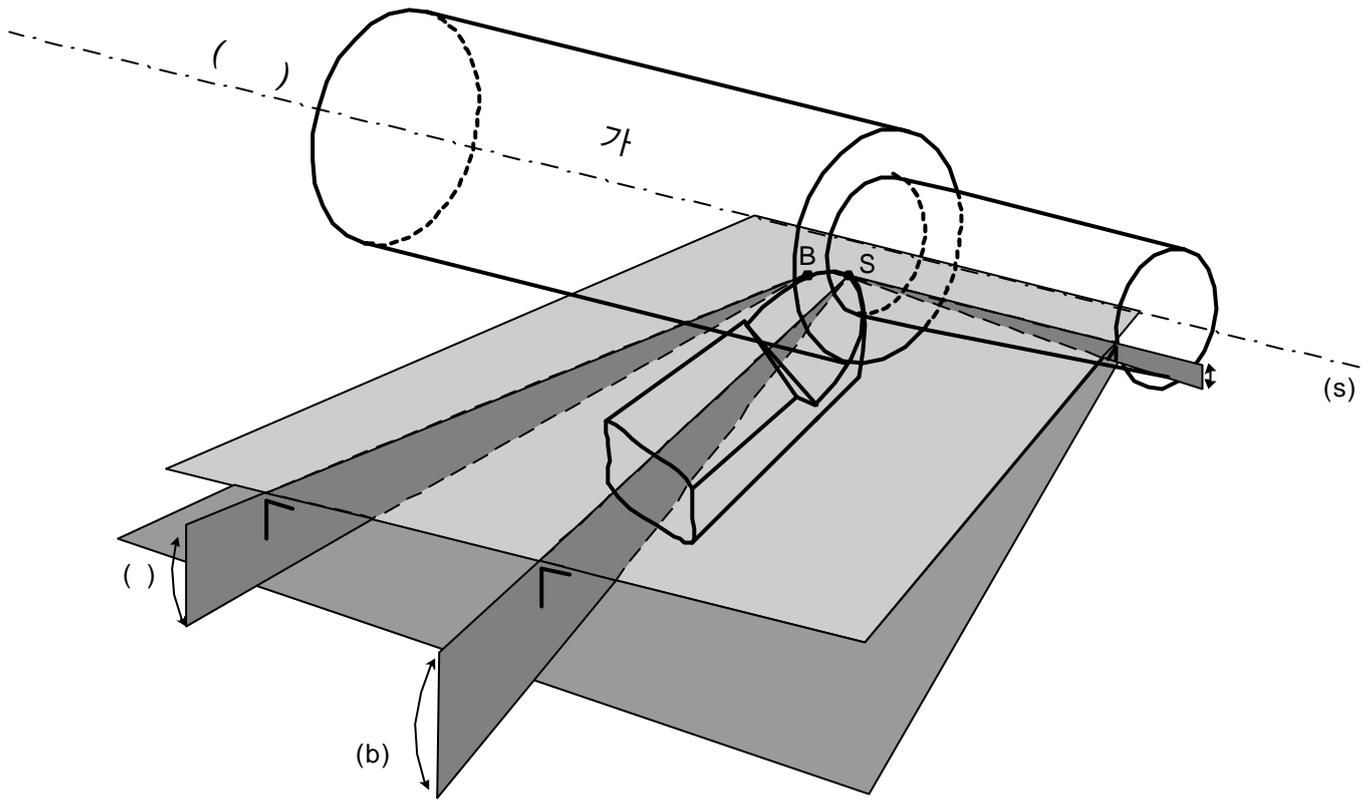


Fig. 67 曲線切削刃 切削刃先傾斜