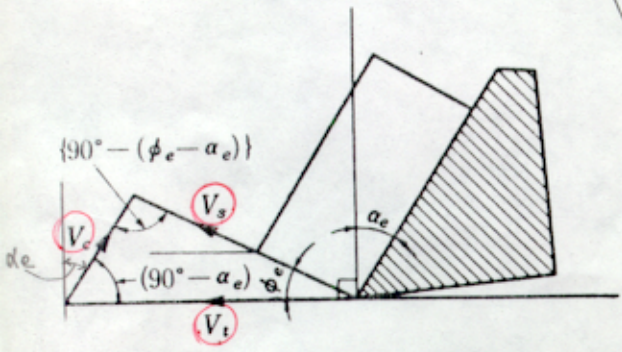
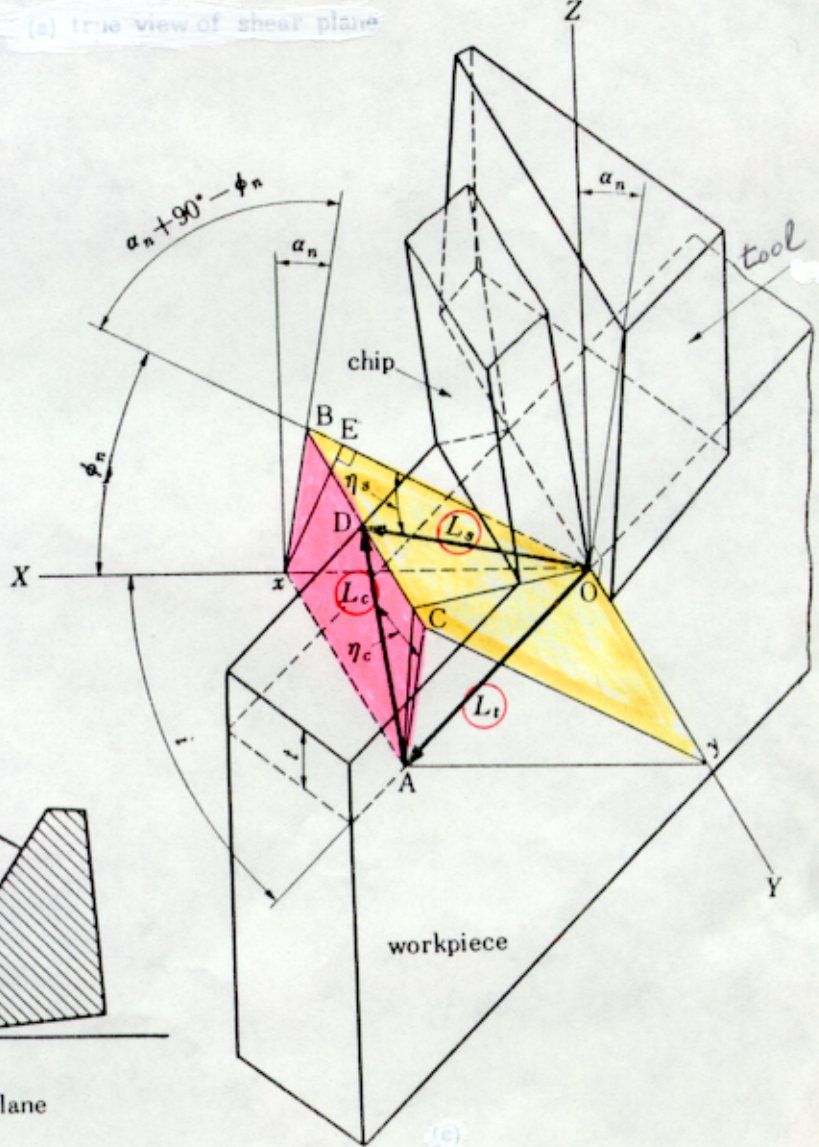


(a) true view of shear plane



(b) true view of velocity plane

Fig. 2-11 chip formation in oblique cutting